

30022V6J			
GPD315 VARIABLE SPEED CONSTANTS (HIGH VOLTAGE)			
GPD315 CONSTANT	GPD315 VALUE	GPD315 CONSTANT	GPD315 VALUE
NO01	10 initialize 4 program 0 lockout	NO25	7.5
		NO26	12.3
NO02	0	NO27	51
NO03	1	NO28	81
NO04	1	NO29	95
NO05	0	NO30	115
NO08	1	NO31	12.3
NO11	116	NO37	2
NO12	460.1	NO80	2
NO13	60	NO50	1
NO14	3	NO51	2
NO15	26	NO54	8
NO16	1.5	NO52	6
NO17	20	NO55	11
NO19	30	NO53	7
NO20	35	NO56	5
NO21	80	NO77	0
NO22	40	N081	2
NO24	8.5	N082	10
		N103	1.3

NOTE: ENTER IN THE ORDER LISTED

Note 1: **FOR FACTORY ONLY**

- a) Verify N012 is 230.1
- b) Verify N177 is 0
- c) Go to N176 and scroll to VFY. Press ENTER and verify that VFY blinks. After this it should say END.
- d) This verifies that the download was correct.